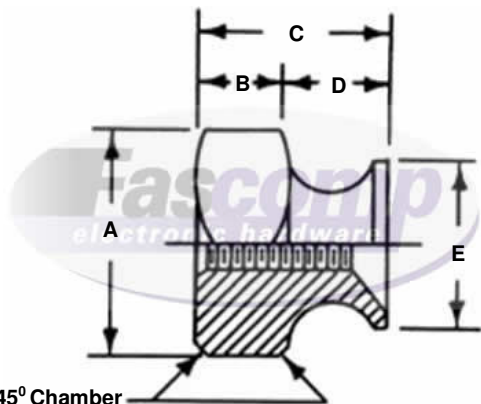


Hex Thumb Nut



1/64 x 45° Chamber

Create a part number:

Length		Material		Finish
FCXXXX		XX		XX
_____ - _____ - _____				

Length Table

FCXXXX	Thread	A +.020 -.020	B +.015 -.015	C Ref	D +.010 -.010	E +.031 -.031
FC7219	2-56	1/4	1/8	1/4	1/8	3/16
FC7220	4-40	5/16	1/8	1/4	1/8	1/4
FC7221	6-32	3/8	1/8	9/32	5/32	11/32
FC7222	8-32	7/16	1/8	9/32	5/32	3/8
FC7223	10-24	1/2	5/32	11/32	3/16	13/32
FC7224	10-32	1/2	5/32	11/32	3/16	13/32
FC7225	1/4-20	9/16	5/32	3/8	7/32	15/32
FC7226	5/16-18	5/8	3/16	13/32	7/32	17/32
FC7227	3/8-16	3/4	7/32	15/32	1/4	5/8

Material

Material Code (XX)	
A	Aluminum
B	Brass
S	Steel
SS	Stainless Steel

Compatible Finish (XX)

A, B, S, SS	0 - Plain
B, S	5 - Nickel Plate (QQ-N-290)
A	6 - Iridite #14 Gold (MIL-C-5541E)
A	7 - Iridite Clear (MIL-C-5541E)
A	9 - Alodine 1200
B, S	12 - Zinc Clear (ASTM-B-633)
B, S	16 - Electro Tin (MIL-T-10727 TYPE 1)
SS	20 - Passivation (MIL-F-14072D)
A	22 - Clear Anodize (MIL-A-8625-TYPE2) (Sulphuric) Hot Water Seal (Clear)
A	24 - Black Anodize (MIL-A-8625)
B, S, SS	26 - Black Oxide
B, S	28 - Zinc Yellow (ASTM-B-633)

Tolerances

Unless otherwise Specified

.xxx +/- .005

.xx +/- .010

Angular +/- 1 Degree

Linear +/- .005

Break all sharp edges

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